



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-579-015
Job Sheet 176113



Part No: D205-579-015

Job Qty: 2 ea

Part Name: Dual Battery Rack



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/24/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEET 9 IPP Rev:B As per Rev B 06-03-07 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	4/24/18	4/24/18	0.00	0.00	Start Up Stores/Pkg-1			DAS 6 JUN 11 2018
105	Packaging	2 pcs	4/24/18	4/24/18	0.00	0.00	Packaging1-2			DAS 6 JUN 11 2018
110	QC	2 pcs	4/24/18	4/24/18	0.00	0.00	QC4			9-89 17-10
115	DC	2 pcs	4/24/18	4/24/18	0.00	0.00	DC			
120	Packaging	2 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1			
130	QC21-FG	2 Ea	4/24/18	4/24/18	0.00	0.00	QC21			DAS 21 18-06-15

Part Op 115 - Photocopy bluefile & type labels per PPP205-579-015 CHG002

Descriptions: 120 - Identify and pack for shipping as per PPPD205-579-015 Location: FG017

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2121	Clamp Assembly	8 Ea (4 ea)	90-Start up Operation	
D3247-1	Angle	8 Ea (4 ea)	90-Start up Operation	
D3249-1	Top	2 Ea (1 ea)	90-Start up Operation	
D3250-1	Back	2 Ea (1 ea)	90-Start up Operation	
D3251-041	Centre Divider	2 Ea (1 ea)	90-Start up Operation	
D3252-1	Large Shelf	2 Ea (1 ea)	90-Start up Operation	
D3253-1	Small Shelf	2 Ea (1 ea)	90-Start up Operation	
D3254-041	Side LH	2 Ea (1 ea)	90-Start up Operation	
D3254-2	Side RH	2 Ea (1 ea)	90-Start up Operation	
D3261-1	Battery Case Tray	2 Ea (1 ea)	90-Start up Operation	
MS20470AD4-5	Rivet, Universal Head	424 Ea (212 ea)	90-Start up Operation	
MS20470AD4-7	Rivet, Universal Head	34 Ea (17 ea)	90-Start up Operation	



Container No: S079668



Part: D205-579-015

Job No: 176113

Serial No/Batch: S079668

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/11/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2121	8	12	0
	D3247-1	8	12	0
	D3249-1	2	9	0
	D3250-1	2	3	0
	D3251-041	2	3	0
	D3252-1	2	3	0
	D3253-1	2	3	0
	D3254-041	2	3	0
	D3254-2	2	3	0
	D3261-1	2	4	0
	MS20470AD4-5	424	2,877	0
	MS20470AD4-7	34	2,461	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003783	S079617	D2121	Clamp Assembly	S035994	ST002	8
003783	S079619	D3247-1	Angle	S038642	ST248	8
003783	S030185	D3249-1	Top	S030185	ST248	2
003783	S079629	D3250-1	Back	S024410	ST247	2
003783	S079621	D3251-041	Centre Divider	S034037	ST248	2
003783	S079625	D3252-1	Large Shelf	S024400	ST247	2
003783	S079624	D3253-1	Small Shelf	S024404	ST248	2
003783	S079623	D3254-041	Side LH	S034029	ST241	2
003783	S079628	D3254-2	Side RH	S034021	ST248	2
003783	S079622	D3261-1	Battery Case Tray	S055689	ST247	2
003783	S018536	MS20470AD4-5	Rivet, Universal Head		ST311	236
003783	S079667	MS20470AD4-5	Rivet, Universal Head	s049829	GA	188
003783	S079633	MS20470AD4-7	Rivet, Universal Head	fm134376-1	ST310	34

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/11/18 10:26 AM dart.quirion.sonia



Dart Aerospace Ltd.
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Tel (613) 632-5200

Pick list

Shipper Info

Shipper No: 04103



Order No: 6986

Customer: Eagle Copters Maintenance Ltd

Ship To: 823 McTavish Road NE
Calgary AB T2E 7G9
Canada

Ship Via: FedEx Overnight

Scheduled Ship Date: 6/14/18

Shipping Instructions:

DO NOT INSURE SHIPMENTS -

FEDEX OVERNIGHT ACCT#1092 2342 5
DO NOT INSURE SHIPMENTS

SHIP ASAP

AOG

PARTIAL SHIPMENTS ACCEPTED

Part	Customer Part	Part Name	Change No	Release Qty	Loaded Qty	Loaded Count	Location	Master Unit	Containers	Serial No/Batch	Qty	Gross Weight	Oldest
D205-579-015	D205-579-015	Dual Battery Rack	CHG002	1	0	0			0		0	0	
D412-698-023	D412-698-023	Automatic Door Opener (fits LH or RH)	CHG003	2	0	0	FG101		1		0	0	11/3/17
									S005750	S005750	0	0	11/3/17 12:40 PM

Plex 6/14/18 1:49 PM Dart.Larocque.Sylvie Page 1



Container No: **S079668**



Dual Battery Rack

PART NO: **D205-579-015**

Serial No/Batch: **S079668**

Revision:

Operation:

Change No:

Packaging
CHG002

Mfg Date: 06/11/18
Job No: 176113

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
212	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET